

► Investment Casting & Machining Process



Mould Design



Mould Production



Inject Wax Pattern



Trim Wax Pattern



Assembly Wax Tree



Build Mould Shell



Dewax/Burnout



Chemical Composition Inspection



Pour Metal



Shot Blasting



Cut-Off



Polishing



Grinding



Heat Treatment



Finishing



Final Inspection



CNC Machining



CNC Lathe Machining



Dimensional Inspection



Packing & Shipping