

▶ Investment Casting & Machining Process



Mould Design



Mould Production



Inject Wax Pattern



Trim Wax Pattern



Inspection



Assembly Wax Tree



Build Mould Shell



Dewax/Burnout



Pour Metal



Chemical Composition Inspection



Shot Blasting



Cut-Off



Polish



Grinding



Heat Treatment



Straighten



Final Inspection



CNC Lathe Machining



Dimensional Inspection



Packing & Shipping